# PRODUCTS DATA SHEET





MATSUO ELECTRIC Co., LTD.

# Type JHC

TYPE JHC High Current Micro Fuse is designed for the purpose of external short circuit protection of the lithium ion battery of medium sizes, such as a power tool and an electric assistant bicycle.

Though it was a surface mount type, it was small and realized high current rating, because a fuse element and a terminal adopt the structure of one.

Furthermore perfectly compliant to Lead-free makes environment friendly design.

## **FEATURES**

- 1. High current rating was realized because a fuse element and a terminal adopt the structure of one.
- 2. Surface mount type and small size of 7358 (7.3mm × 5.8mm × 4.2mm) and 1173 (11.0mm × 7.3mm × 5.9mm).
- 3. Surface temperature rise is 75°C or less when applying rated current. This gives little influence to the peripheral units.
- 4. Alumina ceramics are adopted as a case, original structure is adopted as the inside of a case, and the safety at the time of fusing is improved.
- 5. Suitable for automatic mounting
- 6. Complete lead-free

## **APPLICATION CLASSIFICATION BY USE**

The application classification by use which divided the market and use into four is set up supposing our products being used for a broad use.

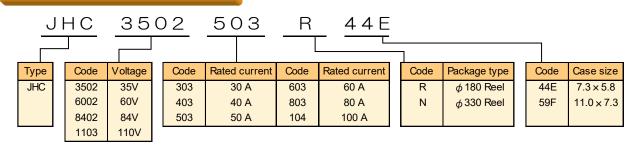
Please confirm the application classification by use of each product that you intend to use.

Moreover, please be sure to inform to our Sales Department in advance in examination of the use of those other than the indicated use.

## RATING

| ltem  | Rating  |
|---|---|
| Category Temperature Range                            | -40 ~+125℃  |
| Rated Current   | 30A, 40A, 50A, 60A, 80A, 100A                                   |
| Rated Voltage   | 35VDC, 60VDC, 84VDC, 110VDC                                     |
| Voltage Drop  | Refer to CATALOG NUMBERS AND RATING                             |
| Insulation Resistance<br>(between terminals and case) | 1000MΩ or more  |
| Fusing Characteristics                                | Fusing within 1 minute if the current is 250% of rated current. |
| Clearing Characteristics                              | Breaking voltage : Rated Voltage                                |
|   | Breaking Current : Refer to CATALOG NUMBERS AND RATING          |

## **ORDERING INFORMATION**



# CATALOG NUMBERS AND RATING

# Aug., 2022

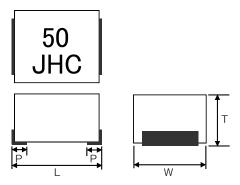
| Catalog number     | Case size | Rated current<br>A | Internal resistance<br>mΩ<br>(Typical) | Voltage drop<br>mV<br>(Max.) | Rated voltage<br>VDC | Breaking current<br>A |  |
|--------------------|-----------|--------------------|--|------------------------------|----------------------|-----------------------|--|
| JHC 3502 303       |           | 30                 | 1.38                                   |                              | 35                   |                       |  |
| JHC 6002 303 		44E |           | 50                 | 1.50                                   |                              | 60                   |                       |  |
| JHC 3502 403       |           | 40                 | 1.08                                   | 80                           | 35                   | 300*                  |  |
| JHC 6002 403 44E   |           | 40                 | 1.00                                   | 80                           | 60                   | 300                   |  |
| JHC 3502 503 		44E | 7.3×5.8   | 50                 | 0.85                                   |                              | 35                   | 600                   |  |
| JHC 6002 503       | 7.3^5.0   | 50                 | 0.85                                   |                              | 60                   |                       |  |
| JHC 3502 603 44E   |           | 60                 | 0.74                                   | 90                           | 35                   |                       |  |
| JHC 6002 603       |           | 00                 | 0.74                                   |                              | 60                   |                       |  |
| JHC 3502 803  44E  |           | 80                 | 0.56                                   |                              | 35                   | 000                   |  |
| JHC 3502 104  44E  |           | 100                | 0.47                                   | 100                          | 35                   |                       |  |
| JHC 1103 303 🗆 59F |           | 30                 | 1.46                                   |                              |                      | 1000                  |  |
| JHC 1103 403 🗆 59F |           | 40                 | 1.09                                   | 80                           | 110                  | 1000                  |  |
| JHC 1103 503 □ 59F | 11.0×7.3  | 50                 | 0.88                                   |                              | 110                  | 1500                  |  |
| JHC 1103 603       | 11.0*7.5  | 60                 | 0.74                                   | 90                           |                      | 1500                  |  |
| JHC 8402 803 		59F |           | 80                 | 0.55                                   | 90                           | 84                   | 1500                  |  |
| JHC 8402 104 🗆 59F |           | 100                | 0.45                                   | 100                          | 04                   | 1500                  |  |

• For the taping type, the packing code "R or N" will be entered in ... For 59F, only "N" will be entered in ...

Catalog numbers are approved by UL. cUL.(File No.E170721,E480488)

\* JHC 7.3 x 5.8 size 40A and 50A also have a lineup of products with a breaking current of 1000A, so please contact our sales department.

# DIMENSIONS



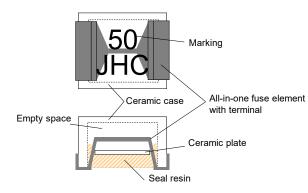
## Main body : Ceramic case

| Terminal : Tin plating (mm) |           |          |         |         |         |  |  |  |  |  |  |
|-----------------------------|-----------|----------|---------|---------|---------|--|--|--|--|--|--|
| Case size                   | Case code | L        | W       | т       | Р       |  |  |  |  |  |  |
| 7358                        | 44E       | 7.3±0.3  | 5.8±0.2 | 4.2±0.2 | 1.2±0.3 |  |  |  |  |  |  |
| 1173                        | 59F       | 11.0±0.3 | 7.3±0.3 | 5.9±0.2 | 1.8±0.3 |  |  |  |  |  |  |

# MARKING

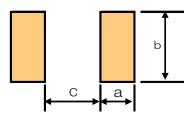
| Code | : | Rated current | Code | : | Rated current |
|------|---|---------------|------|---|---------------|
| 30   | : | 30A           | 60   | : | 60A           |
| 40   | : | 40A           | 80   | : | 80A           |
| 50   | : | 50A           | 100  | : | 100A          |

## CONSTRUCTION



| Name                                  | Material, standard, and treatment   |  |  |  |
|---------------------------------------|-------------------------------------|--|--|--|
| All-in-one fuse element with terminal | Copper Alloy (Tin plating terminal) |  |  |  |
| Ceramic case                          | Alumina ceramics                    |  |  |  |
| Ceramic plate                         | Alumina ceramics                    |  |  |  |
| Seal resin                            | Silicone resin                      |  |  |  |
| Marking                               | UV curable resin                    |  |  |  |
| Empty space                           | —                                   |  |  |  |

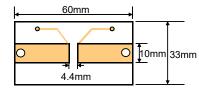
# **RECOMMENDED PAD DIMENSION**



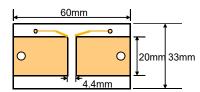
|       | (mm)      |           |  |  |  |  |  |  |  |  |
|-------|-----------|-----------|--|--|--|--|--|--|--|--|
|       | Size 7358 | Size 1173 |  |  |  |  |  |  |  |  |
| а     | 2.7       | 3.3       |  |  |  |  |  |  |  |  |
| b     | 5.8       | 7.3       |  |  |  |  |  |  |  |  |
| С     | 4.4       | 6.9       |  |  |  |  |  |  |  |  |
| (Rofl | 0W)       |           |  |  |  |  |  |  |  |  |

(Reflow)

# STANDARD TEST BOARD



Glass epoxy body on one side Board thickness : 1.6mm Thickness of Copper layer : 400µm Rated Current : 30~50A

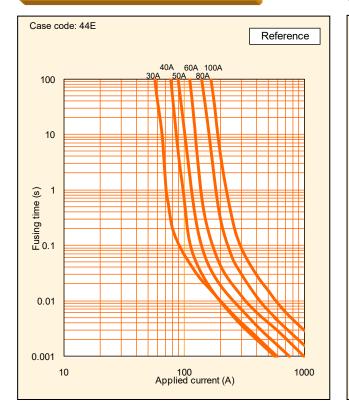


Glass epoxy body on one side Board thickness : 1.6mm Thickness of Copper layer : 500µm Rated Current : 60~100A

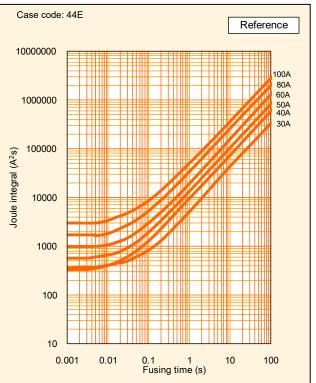
# PERFORMANCE

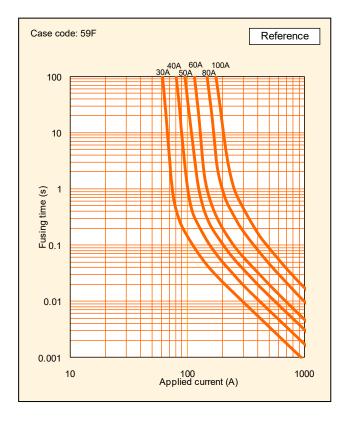
| No | ltem   | Performance   | Test method   |
|----|--|---|---|
| 1  | Temperature rise                                 | Temperature rise shall not exceed 75 $^\circ\!\!\mathbb{C}$   | Apply rated current   |
| 2  | Current-carrying capacity                        | Shall not open within 1 hour.   | Apply 100% of rated current   |
| 3  | Clearing characteristics                         | Arc shall not be continued.<br>No ignition.<br>Marking shall be legible<br>No bursting of the fuse            | Breaking voltage : Rated voltage<br>Breaking current : Refer to CATALOG NUMBERS AND RATING  |
| 4  | Voltage drop                                     | Voltage drop is below the value specified in CATALOG NUMBERS AND RATING.                                      | Apply rated current   |
| 5  | Fusing characteristics                           | Fusing within I min.  | Apply 250% of rated current (Ambient temperature: $10 \sim 30^{\circ}$ )  |
| 6  | Insulation resistance                            | 1000MΩ or more  | Insulation resistance betw een terminals and case(ceramics)   |
| 7  | ⊟ectrode strength<br>(Bending)                   | No mechanical damage.<br>Resistance change after the test shall be within ± 20%.                              | Board supporting width       : 90mm         Bending speed       : Approx. 0.5mm/s         Duration       : 5 s         Bending       : 3mm  |
| 8  | Shear test                                       | No mechanical damage. Resistance change after the test shall be within $\pm$ 20%.                             | Applied force       : 20N         Duration       : 10s         Tool       : R0.5         Direction of the press : side face   |
| 9  | Core body strength                               | No mechanical damage.<br>Resistance change after the test shall be within ± 20%.                              | Supporting dimension       : 3.65mm         Applied force       : 20N         Duration       : 10s         Tool       : R0.5         Direction of the press : thickness direction of product  |
| 10 | Solderability<br>(Solder Wetting time)           | Solder Wetting time : w ithin 3s  | Solder : Sn-3Ag-0.5Cu<br>Temperature : 245±5°C<br>meniscograph method   |
| 11 | Solderability<br>(new uniform coating of solder) | The dipping surface of the terminals shall be covered more than 95% with new solder.                          | Solder : Sn-3Ag-0.5Cu<br>Temperature : 245±5℃<br>Dippinng : 3s  |
| 12 | Resistance to<br>soldering heat                  | Marking shall be legible.<br>No mechanical damage.<br>Resistance change after the test shall be within ± 20%. | Dipping (1 cycle)<br>Preconditioning : 100~150°C_/60s<br>Temperature : 265±3°C_/6~7s<br>Reflow (2 cycle)<br>Preconditioning : Low er than 180°C 1~2min<br>Peak : 250±5°C 5s<br>Holding : 230~250°C 30~40s<br>Cooling : More than 2min<br>Manual soldering (2 cycle)<br>Temperature : 350±10°C<br>Duration : 3~4s<br>Measure after 1hour left under room temperature and humidity. |
| 13 | Solvent resistance                               | Marking shall be legible.<br>No mechanical damage.<br>No significant irregularity in the appearance.          | Dipping rinse<br>Solvent : Isopropyl alcohol<br>Duration : 90s  |
| 14 | Vibration  | No mechanical damage.<br>Resistance change after the test shall be w ithin ± 20%.                             | Frequency rage       : 10~55~10Hz/min         Vibration amplitude       : 1.5mm         Duration       : 2 hours in each of XYZ directions<br>(total : 6 hours)   |
| 15 | Shock  | No mechanical damage. Resistance change after the test shall be within $\pm$ 20%.                             | Peak value     : 490m/s²       Duration     : 11ms       6 aspects × 3 times (total: 18 times)  |
| 16 | Thermal shock                                    | No mechanical damage.<br>Resistance change after the test shall be within ± 20%.                              | -55±3℃ : 30min<br>Room temperature : 2~3min or less<br>125±2℃ : 30min<br>Room temperature : 2~3min or less<br>Repeat above step for 10 cycles   |
| 17 | Moisture resistance                              | No mechanical damage.<br>Resistance change after the test shall be w ithin ± 20%.                             | Temperature         : 85±3°C           Humidity         : 85±5%RH           Duration         : 1000h  |
| 18 | Load life  | No mechanical damage.<br>Resistance change after the test shall be w ithin ± 20%.                             | Temperature: 85±2°CApplied current: Rated current×70%Duration: 1000h  |
| 19 | Moisture resistance load                         | No mechanical damage. Resistance change after the test shall be within $\pm$ 20%.                             | Temperature     : 85±3℃       Humidity     : 85±5%RH       Applied current     : Rated current×70%       Duration     : 1000h   |
| 20 | Stability  | No mechanical damage.<br>Resistance change after the test shall be w ithin ± 20%.                             | Temperature: 125±2°CDuration: 1000h   |
|    |  |   |   |

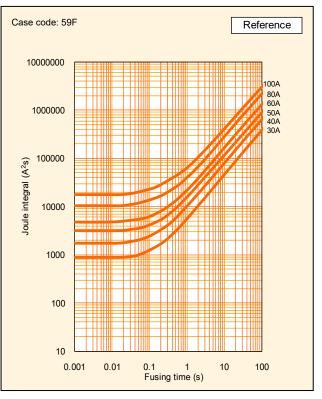
# **FUSING CHARACTERISTICS**



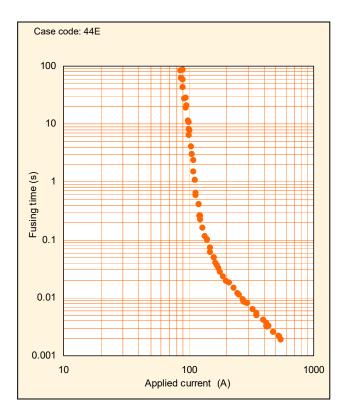
# **I<sup>2</sup>T - T CHARACTERISTICS**



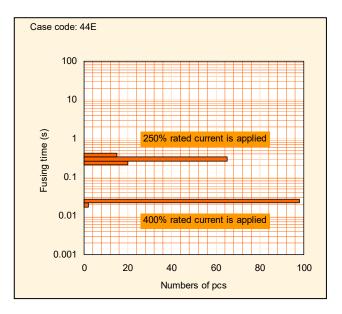




## DISTRIBUTION OF FUSING CHARACTERISTICS



# DISTRIBUTION OF FUSING TIME



## DETERMINATION OF RATED VALUE AND SELECTION OF MICRO FUSE (TYPE JHC)

Determine the rated value of the micro fuse, and select the micro fuse for your circuit. If you select the micro fuse , safety of your circuit can be ensured.

How to determine the rated value of the micro fuse is described below:

#### Flow for fuse selection

- 1. Measurement of circuit values using actual device
  - Measure the circuit values, such as operating current of the circuit.
- 2. Calculation from operating current

From the obtained operating current and the category temperature, calculate minimum rated value to determine the applicable fuse. 3. Calculation from overload current

From the obtained overload current, calculate the maximum rated value to determine the applicable fuse.

4. Calculation from inrush current

From the inrush current, calculate the minimum rated value to determine the applicable fuse.

5. Final determination of rated value

From the calculation results of steps 2 through 4, determine the rated value.

6. Operation check using actual device

After selecting the rating, confirm if the device works properly under the pre-determined conditions.

#### Fuse selection

1. Measurement of circuit values using actual device

Before determining the rated value of the fuse, preliminarily measure the following condition by using the actual device.

1-1. Operating current

Using an oscilloscope or equivalents, measure operating current of the circuit.

1-2. Overload current

Using an oscilloscope or equivalents, measure the overload current that needs to break the circuit.

1-3. Inrush current

Using an oscilloscope or equivalents, measure the inrush current of circuit at power-on or power-off. In addition, determine the number of inrush current applied.

1-4. Category temperature

Measure the ambient temperature of the fuse circuit.

<The notes to the design of substrate wiring>

In a 25°C environment under normal circumstances, please design substrate wiring so that the surface temperature of a fuse does not exceed 80°C.

#### EXAMPLE TO SELECT RATINGS OF TYPE JHC

<Fuse selection> Effective operating current : 30 A Effective overload current : 140 A Inrush current waveform : Fig. A (Pulse width : 2 ms, Wave height : 300 A) Numbers to withstand inrush current : 100,000 times Category temperature : 85°C Operating time : 4,000h

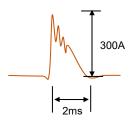


Fig. A : Inrush current waveform

#### 2. Calculation from operating current

2-1. Measurement of operating current

Using an oscilloscope or equivalents, measure operating current (effective current) of the actual circuit. Example : Effective operating current = 30 A

#### 2-2 Derating

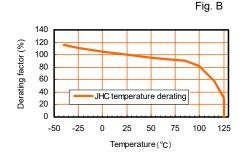
①Temperature derating factor

Using Fig. B, find the temperature derating factor correspond to the Temperature. However, in order to be allowed to check an operating condition in use to the apparatus used for a long time that the operating time exceeds 4,000 h, please ask our Sales Department.

#### ②Rated derating factor

Rated derating factor = 0.94 (Constant irrespective of temperature)

Use Formula 1 to calculate the rated current of the fuse to be used for the circuit. Rated current of fuse  $\geq$  Operating current/( $(1 \times \mathbb{Q})$  ... Formula 1



Example : Category temperature = 85°C, Operating current = 30 A

①Temperature derating factor = 0.90 (Refer to Fig. B.)

②Rated derating factor = 0.94 (Constant irrespective of temperature)

Calculation using Formula 1:

Rated current ≥ 30/(0.90×0.94) = 35.5A

The above calculation result shows that the fuse with rated current of 35.5A or more should be selected for this circuit. Type JHC, with <u>rated current of 50 A and 40A</u> can be selected.

#### 3. Calculation from overload current

#### 3–1 Measurement of overload current

Using oscilloscope or equivalents, measure overload current that needs to break circuit. Example : Effective overload current = 140 A

#### 3–2 Calculation from overload current

Determine rated current so that overload current can be 2.5 times larger than rated current. Use Formula 2 to calculate rated current of fuse. Rated current of fuse ≤ Overload current/2.5 ... Formula 2

Example : Overload current = 140 A

Use Formula 2 to calculate the rated current. Rated current ≤ 140/2.5 = 56 A

The above calculation result shows that the fuse with rated current of 56 A or less should be selected for this circuit. Type JHC, with <u>rated current of 50 A and 40A</u> can be selected.

#### 4. Calculation from inrush current

#### 4-1 Measurement of inrush current waveform

Using an oscilloscope or equivalent, measure waveform of inrush current of actual circuit.

4-2 Creation of approximate waveform

Generally, waveform of inrush current is complicated. For this reason, create the approximate waveform of inrush current as shown on Fig. C to simplify calculation.

4–3 Calculation of l<sup>2</sup>t of inrush current

Calculate  $I^{2}t$  (Joule integral) of approximate waveform. The formula for this calculation depends on the approximate waveform. Refer to Table A.

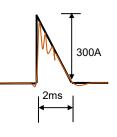


Fig. C : Inrush current waveform Red line : Actual measurement waveform Black line : Approximate waveform

Example : Pulse applied = 2 ms, Peak value = 300 A

Approximate waveform = Triangular wave Since the approximate waveform is a triangular wave, use the following formula for calculation.  $I^{2}t$  of rush current =  $1/3 \times Im^{2} \times t$  ... Formula 3 (Im : Peak value, t : Pulse applying time) Use Formula 3 to calculate I2t of the inrush current:  $I^{2}t = 1/3 \times 300 \times 300 \times 0.002 = 60 (A^{2}s)$ 

# JOULE-INTEGRAL VALUES FOR EACH WAVEFORM

| JUULE-INTE                | GRAL VALUES           |                                 | Table A                          |  |  |
|---------------------------|-----------------------|---------------------------------|----------------------------------|--|--|
| Name                      | Waveform              | l²t                             | Name                             | Waveform   | I²t  |
| Sine wave<br>(1cycle)     | $0$ $\frac{1}{2}$ $t$ | $\frac{1}{2}$ Im <sup>2</sup> t | Trapezoidal<br>wave              | $0$ $t_1$ $t_2$ $t_3$ $t_3$ $t_1$ $t_2$  | $\frac{\frac{1}{3}Im^{2}t_{1} + Im^{2}(t_{2}-t_{1}) + \frac{1}{3}Im^{2}(t_{3}-t_{2})$  |
| Sine wave<br>(half cycle) |                       | $\frac{1}{2}$ Im <sup>2</sup> t | Various<br>wave 1                |  | $I_{1}I_{2}t + \frac{1}{3}(I_{1}-I_{2})^{2}t$  |
| Triangular<br>wave        |                       | $\frac{1}{3}$ Im <sup>2</sup> t | Various<br>wave 2                | $ \begin{array}{c c}  & & & \\  &$ | $\begin{array}{c} \frac{1}{3} I_1^2 t_1 + \{I_1 I_2 + \frac{1}{3} (I_1 - I_2)^{-2}\} \\ (t_2 - t_1) + \frac{1}{3} I_2^2 (t_3 - t_2) \end{array}$ |
| Rectangular<br>wave       | 0 t Im                | I m²t                           | Charge/<br>discharge<br>waveform | $ \begin{array}{c} I m i (t) = I m e^{-t/\tau} \\ 0.368 I m 0 \tau -t \end{array} $  | $\frac{1}{2}$ I m <sup>2</sup> T   |

\* Following formula is generally used for calculation of  $I^2t$  as i(t) equal to current.

 $I^2 t = \int_0^t i^2 (t) dt$ 

#### 4-4 Search of load ratio

①Set up number of cycles to withstand.

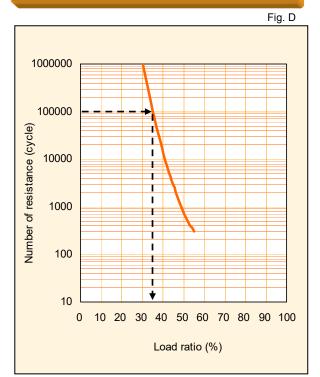
(generally 100,000 times)

②Obtain load ratio from Pulse resistance characteristics. (Fig. D)

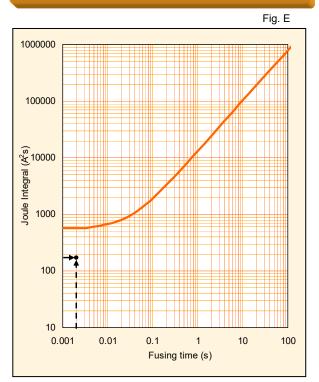
Example : 100,000 times is required against inrush current applied.

The load ratio is 35% or less from Fig. D.

## PULSE RESISTANCE CHARACTERISTICS



## JOULE INTEGRAL VS. FUSING TIME



4–5 Calculation from Joule integral and load ratio

Use Formula 4 to calculate the standard  $\mathsf{I}^2 t$  for the fuse to be used.

Standard I<sup>2</sup>t of fuse > (I<sup>2</sup>t of inrush current/load ratio) ....... .........Formula 4

Example :  $I^2t$  of pulse = 60 A2s,

Pulse applied = 2 ms, Required load ratio = 35% From Formula 4,

Standard I<sup>2</sup>t of fuse > 60/0.35 = 171.4 (A2s)

The standard I<sup>2</sup>t of the fuse should be 171.4 (A2s) or more. Since the rush pulse applied is 2 ms, obtain the intersection of 2 ms (horizontal axis) and 171.4 A2s (vertical axis) from Fig. E (refer to the arrow shown in Fig. E).

Select a fuse whose curve is above the intersection. Type JHC with <u>rated current of 50 A and 40A</u> should be selected.

#### 5. Final determination of rated value

Determine the rated current of micro fuse. Rated current should meet all the calculation results.

Example : <u>Rated current of 50 A and 40A</u> meets the all requirement.

#### 6. Operation check using actual device

After selecting rating, confirm if the device works properly under pre-determined conditions.

# **Application Notes for Micro Fuse**

#### 1. Circuit Design

Before using HIGH CURRENT MICRO FUSE, be sure to fully check after confirming operating conditions and Micro Fuse characteristics. When determining the rated current, be sure to observe the following items :

- (1) HIGH CURRENT MICRO FUSE should always be operated below the value considered in the rated derating rate and temperaturederating rate for rated current.
- (2) HIGH CURRENT MICRO FUSE should always be operated below rate for rated current.
- (3) HIGH CURRENT MICRO FUSE should be selected with rated value to be certainly fused at overload current.
- (4) When HIGH CURRENT MICRO FUSE are used in inrush current applications, please confirm sufficiently inrush resistance of HIGH CURRENT MICRO FUSE.
- (5) Please do not apply the current exceeding the rated breaking current to HIGH CURRENT MICRO FUSE.
- In addition, I would like confirmation beforehand not to have possibilities to cut if off normally when you uses it by a high inductance circuit. (6) Use HIGH CURRENT MICRO FUSE under the condition of category temperature.
- (7) HIGH CURRENT MICRO FUSE should not be used in the AC power source and primary power source.
- (8) In a 25°C environment under normal circumstances, please design substrate wiring so that the surface temperature of a fuse does not exceed 80°C. And, please use after checking that turn on operating current and overload current by an actual substrate in advance, and it is satisfactory

Please confirm whether the selection of the rating of HIGH CURRENT MICRO FUSE was appropriate in the actual device (state of final product). In that case, after considering the variation due to the product, repeat the tests for normal use and predictable abnormalities to confirm the validity of the selection

#### 2. Assembly and Mounting

During the entire assembly process, observe HIGH CURRENT MICRO FUSE body temperature and the heating time specified in the performance table. In addition, observe the following items :

(1) Mounting and adjusting with soldering irons are not recommendable since temperature and time control is difficult.

(2) Once HIGH CURRENT MICRO FUSE mounted on the board, they should never be remounted on boards or substrates,

(3) During mounting, be careful not to apply any excessive mechanical stresses to the HIGH CURRENT MICRO FUSE.

#### 3. Solvents

HIGH CURRENT MICRO FUSE has no effect when immersed in is isopropyl alcohol for 90 seconds (at 20 ~ 30°C liquid temp.) If organic solvents will be used to HIGH CURRENT MICRO FUSE, be sure to preliminarily check that the solvent will not damage HIGH CURRENT MICRO FUSE

#### 4. Ultrasonic Cleaning

Ultrasonic cleaning is not recommended for HIGH CURRENT MICRO FUSE. This may cause damage to HIGH CURRENT MICRO FUSE such as broken terminals which results in electrical characteristics effects, etc. depending on the conditions.

#### 5. Caution During Usage

- (1) HIGH CURRENT MICRO FUSE with electricity should never be touched.
  - HIGH CURRENT MICRO FUSE with electricity may cause burning due to HIGH CURRENT MICRO FUSE high temperature.
- Also, in case of touching HIGH CURRENT MICRO FUSE without electricity, please check the safety temperature of HIGH CURRENT MICRO FUSE. (2) Protective eye glasses should always be worn when performing fusing tests.
- However, there is a fear that HIGH CURRENT MICRO FUSE will explode during test.

During fusing tests, please cover particles not to fly outward from the board or testing fixture. Caution is necessary during usage at all times.

#### 6. Environmental Conditions

(1) HIGH CURRENT MICRO FUSE should not be stored or operated in the presence of acids, or alkalis, or corrosive atmosphere.

(2) HIGH CURRENT MICRO FUSE should not be vibrated, shocked, or pressed excessively.

(3) HIGH CURRENT MICRO FUSE should not be operated in a flammable or explosive atmosphere.

(4) HIGH CURRENT MICRO FUSE should not be used under dew condensation environment.

(5) Covering HIGH CURRENT MICRO FUSE with resin after mounting it on the board may affect the electrical characteristics, so perform thorough evaluation in advance.

#### 7. Emergency

In case of fire, smoking, or offensive odor during operation, please cut off the power in the circuit or pull the plug out.

#### 8. Storage

(1) HIGH CURRENT MICRO FUSE should not be stored in an environment with high temperature, low temperature, high humidity, condensation and dust and avoid direct sunlight

HIGH CURRENT MICRO FUSE should not be stored in corrosive atmosphere such as H<sub>2</sub>S(hydrogen sulfide) or SO<sub>2</sub>(sulfur dioxide).

- Direct sunlight may cause decolorization and deformation of the exterior and taping.
- Also, there is a fear that solderability will be remarkably lower in high humidity.
- (2) If the products are stored for an extended period of time, please contact Matsuo Sales Department for recommendation. The longer storage term causes packages and tapings to worsen. If the products are stored for longer term, please contact Matsuo Sales Department for advice.
- (3) The products in taping, package, or box should not be given any kind of physical pressure. Deformation of taping or package may affect automatic mounting. (4) The plastic reel (made of PS) used for packaging the product is intended for use in ambient temperatures (5-35°C). To prevent issues during
- automated insertion due to reel deformation or other factors, please keep the reel away from direct sunlight and heat sources, and ensure it does not reach high temperatures (above 60°C), including during transportation.

#### 9. Disposal

When HIGH CURRENT MICRO FUSE are disposed of as waste or "scrap", they should be treated as "industrial waste".

#### 10. Samples

HIGH CURRENT MICRO FUSE received as samples should not be used in production applications. A sample is provided for the special use (in such cases as the one for the form sample, the electriccharacteristic confirmation)



# MATSUO ELECTRIC CO., LTD.

Please feel free to ask our Sales Department for more information on Micro Fuse.

Overseas Sales 5-3,3-Chome,Sennari-cho,Toyonaka-shi,Osaka 561-8558,Japan Tel:06-6332-0883 Fax:06-6332-0920 Head office 5-3,3-Chome,Sennari-cho,Toyonaka-shi,Osaka 561-8558,Japan Tel:06-6332-0871 Fax:06-6331-1386 URL https://www.ncc-matsuo.co.jp/

Specifications on this catalog are subject to change without prior notice. Please inquire of our Sales Department to confirm specifications prior to use.

## 適用用途分類 / APPLICATION CLASSIFICATION BY USE

Rev.6 (2023.03.01)

| 市場                                      | 適用<br>用途 |   | 用途  | 推奨品種  | 推奨品種   | 推奨品種   | 推奨品種                              |
|---|----------|---|---|---|--|--|-----------------------------------|
| 一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一一 | 日述<br>分類 | 概要  | 代表的なアプリケーション例   | チップタンタルコンデンサ                                | リード付タンタルコンデンサ  | 回路保護素子   | フィルムコンデンサ                         |
| 高信頼度<br>機器                              | 1        | <ul> <li>高度な安全性や信頼性が要求される機器</li> <li>製品の保守交換が不可能な機器、製品の故障が人命に<br/>直接かかわる、または、致命的なシステムダウンを引<br/>き起こす可能性がある機器</li> </ul>  | <ul> <li>・宇宙開発機器関連(衛星、ロケット、人工衛星)</li> <li>・航空・防衛システム</li> <li>・原子力・火力・水力発電システム</li> </ul>                                 | 267型Pシリーズ                                   | 111型Pシリーズ  | 該当なし   | 該当なし                              |
| 車載・<br>産業機器                             | 2        | <ul> <li>信頼性が重視される機器</li> <li>製品の保守交換が極めて困難な機器や、製品の故障が<br/>人命に影響する、あるいは故障の範囲が広範囲である<br/>機器</li> </ul>                   | <ul> <li>・自動車および鉄道・船舶等の輸送機器の車両制御<br/>(エンジン制御、駆動制御、ブレーキ制御)</li> <li>・新幹線・主要幹線の運行制御システム</li> </ul>                          | 267型Nシリーズ<br>271型Nシリーズ<br>279型Mシリーズ         | 111型Nシリーズ<br>111型Mシリーズ<br>112型Mシリーズ<br>204型Nシリーズ<br>247型 | JAG型Nシリーズ<br>JAJ型Nシリーズ<br>JAK型Nシリーズ<br>JHC型Nシリーズ<br>KAB型Nシリーズ<br>KAB型Nシリーズ | 431型<br>431型Aシリーズ<br>503型<br>553型 |
| <u> </u>                                | 3        | <ul> <li>・製品の保守交換が可能な機器や、製品の故障が人命に<br/>影響しないが故障によるシステムダウンの損失が大き<br/>く保全管理が要求される機器</li> </ul>                            | <ul> <li>エアコン,カーナビ等の軍室内搭載部品、</li> <li>車載用通信機器</li> <li>家庭用,ビリ用等のセキュリティ管理システム</li> <li>工業用ロボットや工作機械等の制御機器</li> </ul>       | 267型Mシリーズ<br>267型Eシリーズ<br>281型Mシリーズ<br>TCA型 | 204型Mシリーズ  | KAB型Mシリーズ  | 801型<br>802型                      |
| 汎用機器                                    | 4        | <ul> <li>最先端技術を積極的に適用する小型・薄型品</li> <li>製品の保守交換が可能な機器や、製品の故障による<br/>システムダウンが部分的な機器向けの市場で広く<br/>使用されることを想定した製品</li> </ul> | <ul> <li>スマートフォン、携帯電話、モバイルPC(タブレット)、<br/>電子辞書</li> <li>デスクトップPC、ノートPC、ホームネットワーク</li> <li>アミューズメント機器(パチンコ、ゲーム機)</li> </ul> | 251型Mシリーズ<br>281型Eシリーズ<br>TCB型              |  | JAE型、JAG型<br>JAJ型、JAK型<br>JHC型<br>KAB型<br>KAB型Tシリーズ<br>KVA型                | 503型Aシリーズ                         |

| Market                        | Application<br>classification |   | Use  | Recommendation Type   | Recommendation Type  | Recommendation Type  | Recommendation Type                       |
|-------------------------------|-------------------------------|---|--|---|--|--|---|
| Iviar ket                     | by use                        | Outline   | Typical example of application   | Chip Tantalum Capacitors  | Leaded Tantalum Capacitors   | Circuit Protection Components  | Film Capacitors                           |
| High reliability<br>apparatus | 1                             | <ul> <li>Apparatus in which advanced safety and reliability<br/>are demanded.</li> <li>Whether failure of the apparatus which cannot<br/>maintenance exchange products, and a product is<br/>direct for a human life, apparatus which changes<br/>or may cause a fatal system failure.</li> </ul>   | Statellite, Rocket, Artificial Satellite)     Aviation and a defensive system     Aviation and a defensive system     Type 267 P Sereis     Type   |   | Type 111 P series  | With no relevance  | With no relevance                         |
| In-vehicle                    | 2                             | <ul> <li>Apparatus in which reliability is important.</li> <li>The apparatus in which maintenance exchange<br/>of a product is very difficult, and failure of a<br/>product influence a human life, or the range of<br/>failure is wide range.</li> <li>Vehicles control of transport machines.<br/>such as a car, and a railroad, a vessel<br/>(Engine control, drive control, brake control)</li> <li>The operation control system of the Shinkansen<br/>and a main artery</li> </ul> |  | Type 267 N Sereis<br>Type 271 N Sereis<br>Type 279 M Sereis             | Type 111 N series<br>Type 111 M series<br>Type 112 M series<br>Type 204 N series<br>Type 204 7 | Type JAG N series<br>Type JAJ N series<br>Type JAK N series<br>Type JHC N series<br>Type KAB N series<br>Type KVA N series | Type 431<br>Type 431 A series<br>Type 503 |
| Industrial<br>apparatus       | З                             | -Apparatus which can maintenance exchange<br>products, and apparatus in which the loss of the<br>system failure is large although failure of a product<br>does not influence a human life, and maintenance<br>engineering is demanded   | <ul> <li>Vehicle indoor loading parts, such as<br/>an air-conditioner and car navigation, and in-vehicle<br/>communication facility</li> <li>Security management system for home/buildings etc.</li> <li>Control apparatus, such as Industrial use robots and<br/>a machine tool etc.</li> </ul> | Type 267 M Sereis<br>Type 267 E Sereis<br>Type 281 M Sereis<br>Type TCA | Type 204 M series  | Type KAB M series  | Туре 553<br>Туре 801<br>Туре 802          |
| Apparatus in<br>general       | 4                             | <ul> <li>The small size and the thin article which applies<br/>leading-edge technology positively</li> <li>The product supposing being used widely in the<br/>market for the apparatus which can maintenance<br/>exchange products, and apparatus with a partial<br/>system failure by failure of product.</li> </ul>   | -Smart phone. Mobile phone. Mobile PC (tablet),<br>Electronic dictionary<br>- Desktop PC, Notebook PC, Home network<br>- Amusement apparatus (Pachinko,Game machine)   | Type 251M Series<br>Type 281 E Series<br>Type TCB                       |  | Type JAE, Type JAG<br>Type JAJ, Type JAK<br>Type JHC<br>Type KAB<br>Type KAB T series<br>Type KVA                          | Type 503 A series                         |

## テーピング数量・リール寸法 Taping Quantity And Carrier Tape Dimensions

#### チップタンタルコンデンサ Chip Tantalum Capacitors

定格:251型Mシリーズ, TCB型 Type:251 M Series, TCB

| ケース記号<br>Case Code | ケースサイズ<br>Case size | W<br>(mm)       | F<br>(mm)  | E<br>(mm) | P <sub>1</sub><br>(mm) | P <sub>2</sub><br>(mm) | P <sub>0</sub><br>(mm) | $\phi D_0$ (mm)       | 包装数/リール(個)<br>Quantity/Reel (pcs) |
|--------------------|---------------------|-----------------|------------|-----------|------------------------|------------------------|------------------------|-----------------------|-----------------------------------|
| U                  | 1.0×0.5             |                 | . ,        |           | 2.0±0.05               | . ,                    | . ,                    | 1.55±0.03             | φ 180<br>10,000                   |
| М                  | 1.6×0.8             | 8.0±0.3 3.5±0.0 | 2 5 1 0 05 | 4 75 10 4 |                        | 0.010.05               | 10101                  |                       | 4,000 / 3,000 <sup>%1</sup>       |
| S                  | 2.0×1.25            |                 | 3.5±0.05   | 1.75±0.1  | 4.0±0.1                | 2.0±0.05               | 5 4.0±0.1              | 1.5 <sup>+0.1</sup> 0 | 3,000                             |
| А                  | 3.2×1.6             |                 |            |           |                        |                        |                        |                       | 3,000                             |

※1.251型500規格及びTCB型50規格は3000個/リール

Quantity per reel of Type 251 Specification Number 500 and Type TCB Specification Number 50 is 3000.

279 M Series, 281 M Series, 281 E Series

| ケース記号<br>Case Code | ケースサイズ<br>Case size | W<br>(mm) | F<br>(mm)                               | E<br>(mm)                               | P <sub>1</sub> | P <sub>2</sub><br>(mm) | P₀<br>(mm)    | D <sub>0</sub><br>(mm) | D <sub>0</sub> Quant |            | リール(個)<br>Reel (pcs) |                   |     |       |
|--------------------|---------------------|-----------|---|---|----------------|------------------------|---------------|------------------------|----------------------|------------|----------------------|-------------------|-----|-------|
| Case Code          |                     | (11111)   | ((((((((((((((((((((((((((((((((((((((( | ((((((((((((((((((((((((((((((((((((((( | (mm) (mm)      | (11111)                | (11111)       |                        | φ180                 | $\phi$ 330 |                      |                   |     |       |
| А                  | 3.2×1.6             | 8.0±0.3   | 3.5±0.05                                |   | 4.0±0.1        |                        |               | $0.1 \phi 1.5^{+0.1}$  | 2,000                | 9,000      |                      |                   |     |       |
| В                  | 3.5×2.8             | 0.010.5   | 3.5±0.05                                | 1.75±0.1                                | 4.010.1        |                        |               |                        |                      | 8,000      |                      |                   |     |       |
| C3                 | 6.0×3.2             |           | 5.5±0.05                                |   |                | 2.0±0.05               | 4.0±0.1       |                        |                      | 3,000      |                      |                   |     |       |
| D3                 | 7.3×4.4             | 12.0±0.3  | 5.7±0.05                                | 1 5 0 1                                 | 1 5+0 1        | 1.5±0.1                | 1 5+0 1 9 0+0 | 0.010.1                | 8.0±0.1              |            | 4.0±0.1              | $\psi$ 1.5 $_{0}$ | 500 | 2,500 |
| Н                  | 7.3×4.4             | 12.0±0.3  | 5.7±0.1                                 | 1.510.1                                 | 0.010.1        |                        |               |                        | 500                  | 1,500      |                      |                   |     |       |
| E                  | 7.3×5.8             |           | 5.5±0.05                                | 1.75±0.05                               |                |                        |               |                        |                      | 2,000      |                      |                   |     |       |

定格:267型Nシリーズ、TCA型 Type:267 N Series, TCA

| ケース記号<br>Case Code | ケースサイズ<br>Case size | W<br>(mm) | F<br>(mm) | E<br>(mm) | P <sub>1</sub> | P <sub>2</sub><br>(mm) | P <sub>0</sub><br>(mm) | D <sub>0</sub>         | 包装数/」<br>Quantity/I | Jール(個)<br>Reel (pcs) |
|--------------------|---------------------|-----------|-----------|-----------|----------------|------------------------|------------------------|------------------------|---------------------|----------------------|
| Case Code          | Case size           | (11111)   | (11111)   | (1111)    | (mm)           | (mm)                   | (mm)                   | (mm)                   | φ180                | φ330                 |
| А                  | 3.2×1.6             | 8.0±0.3   | 3.5±0.05  | 1.75±0.1  | 4.0±0.1        | 2.0±0.05               | 4.0±0.1                | φ1.5 <sup>+0.1</sup> 0 | 2,000               | 9,000                |
| В                  | 3.5×2.8             |           |           |           |                |                        |                        |                        |                     | 8,000                |
| С                  | 6.0×3.2             | 12.0±0.3  | 5.5±0.05  | 1.5±0.1   | 8.0±0.1        |                        |                        |                        | 500                 | 3,000                |
| D                  | 7.3×4.4             |           | 5.7±0.05  |           |                |                        |                        |                        |                     | 2,500                |

回路保護素子 Circuit Protection Components

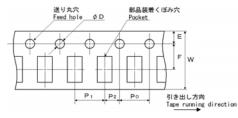
定格:JAE型、JAG型、JAG型Nシリーズ、JAJ型、JAJ型Nシリーズ、JAK型、JAK型Nシリーズ、JHC型、JHC型Nシリーズ KAB型、KAB型Nシリーズ、KAB型Mシリーズ、KAB型Tシリーズ、KVA型、KVA型Nシリーズ

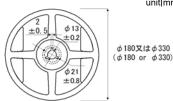
Type : JAE, JAG, JAG N Series, JAJ, JAJ N Series, JAK, JAK N Series, JHC, JHC N Series

KAB, KAB N Series, KAB M Series, KAB T Series, KVA, KVA N Series

| ケース記号<br>Case Code | ケースサイズ<br>Case size | W<br>(mm)                               | F<br>(mm)                               | E<br>(mm) | P <sub>1</sub><br>(mm) | P <sub>2</sub><br>(mm) | P <sub>0</sub><br>(mm) | D <sub>0</sub><br>(mm)                  | 包装数/」<br>Quantity/I | ```        |
|--------------------|---------------------|---|---|-----------|------------------------|------------------------|------------------------|---|---------------------|------------|
| Case Code          | Case size           | ((((((((((((((((((((((((((((((((((((((( | ((((((((((((((((((((((((((((((((((((((( | (11111)   | (11111)                | (11111)                | (11111)                | ((((((((((((((((((((((((((((((((((((((( | $\phi$ 180          | $\phi$ 330 |
| 29                 | 1.6×0.8             |   |   | 1.75±0.05 |                        |                        |                        | φ1.55±0.03                              | 5.000               | -          |
| 31                 | 2.0×1.25            | 8.0±0.3                                 | 3.5±0.05                                | 1.7510.05 | 4.0±0.1                |                        |                        | $\psi$ 1.00±0.00                        | 5,000               | -          |
| 52                 | 3.2×1.6             |   |   |           |                        | 2.0±0.05               | 4.0±0.1                | φ1.5±0.1                                | 2,000               | -          |
| 44E                | 7.3×5.8             | 12±0.3                                  | 5.5±005                                 | 1.75±0.1  | 8.0±0.1                |                        |                        | φ1.5 <sup>+0.1</sup> 0                  | 500                 | 1,500      |
| 59F                | 11.0×7.3            | 24±0.3                                  | 11.5±005                                |           | 12.0±0.1               |                        |                        |   | -                   | 500        |

テーピング寸法/Tape dimensions





リール寸法/Reel dimensions 単位[mm] unit[mm] チップタンタルコンデンサ テーピング形状記号 Chip Tantalum Capacitors Tape code

| φ180リ-ル<br>φ180Reel | φ330リ-ル<br>φ330Reel | 極性<br>Anode notation  |  |  |  |  |  |
|---------------------|---------------------|-----------------------|--|--|--|--|--|
| L                   |                     | 送り穴側 +<br>Feed hole + |  |  |  |  |  |
| R                   |                     | 送り穴側 ー<br>Feed hole ー |  |  |  |  |  |

(1/1)

定格:267型Mシリーズ, 267型Eシリーズ, 267型Pシリーズ, 271Nシリーズ 279型Mシリーズ, 281型Mシリーズ, 281型Eシリーズ Type:267 M Series, 267 E Series, 267 P Series, 271 N Series